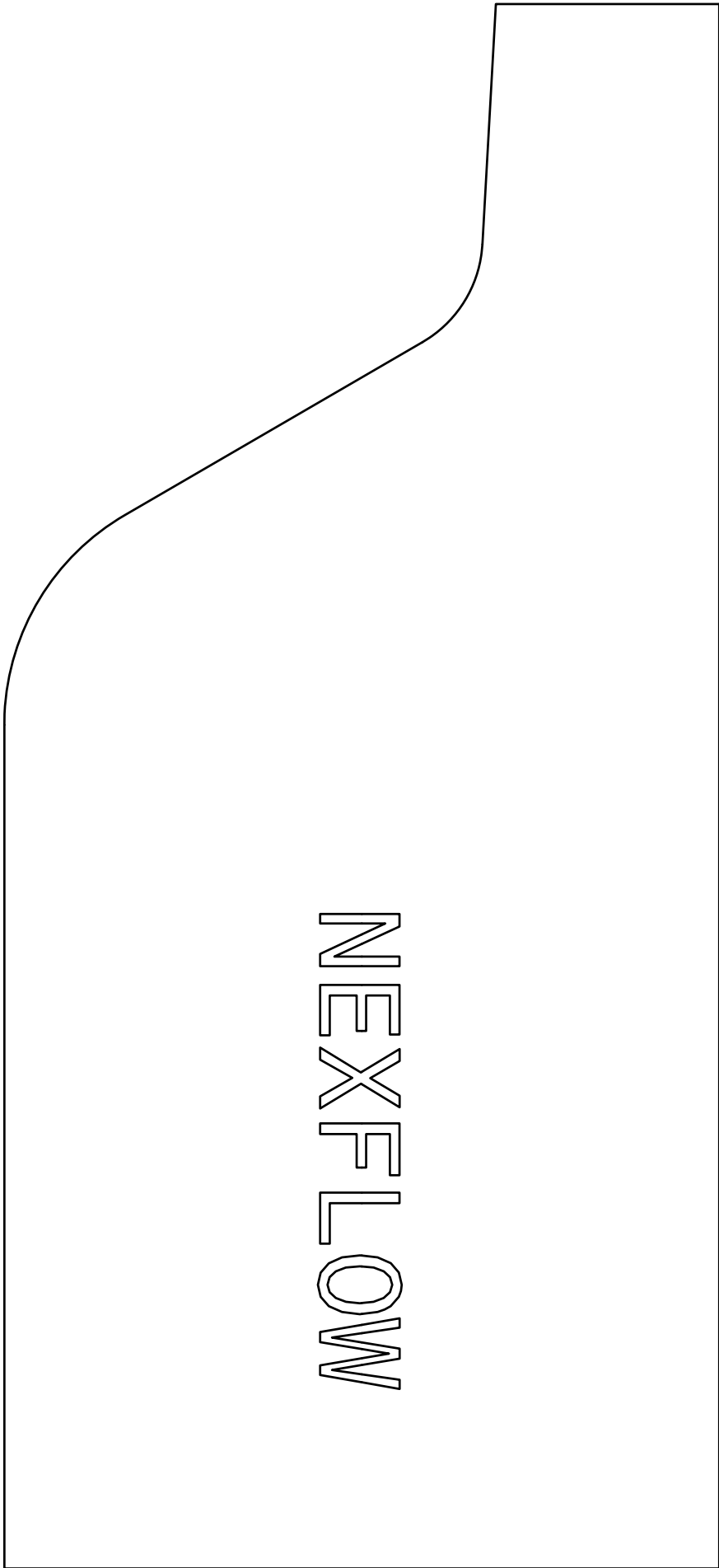


6 5 4 3 2 1

1'-1.78" [350.0] (APPROX.)

6.3" [160.0] (APPROX.)

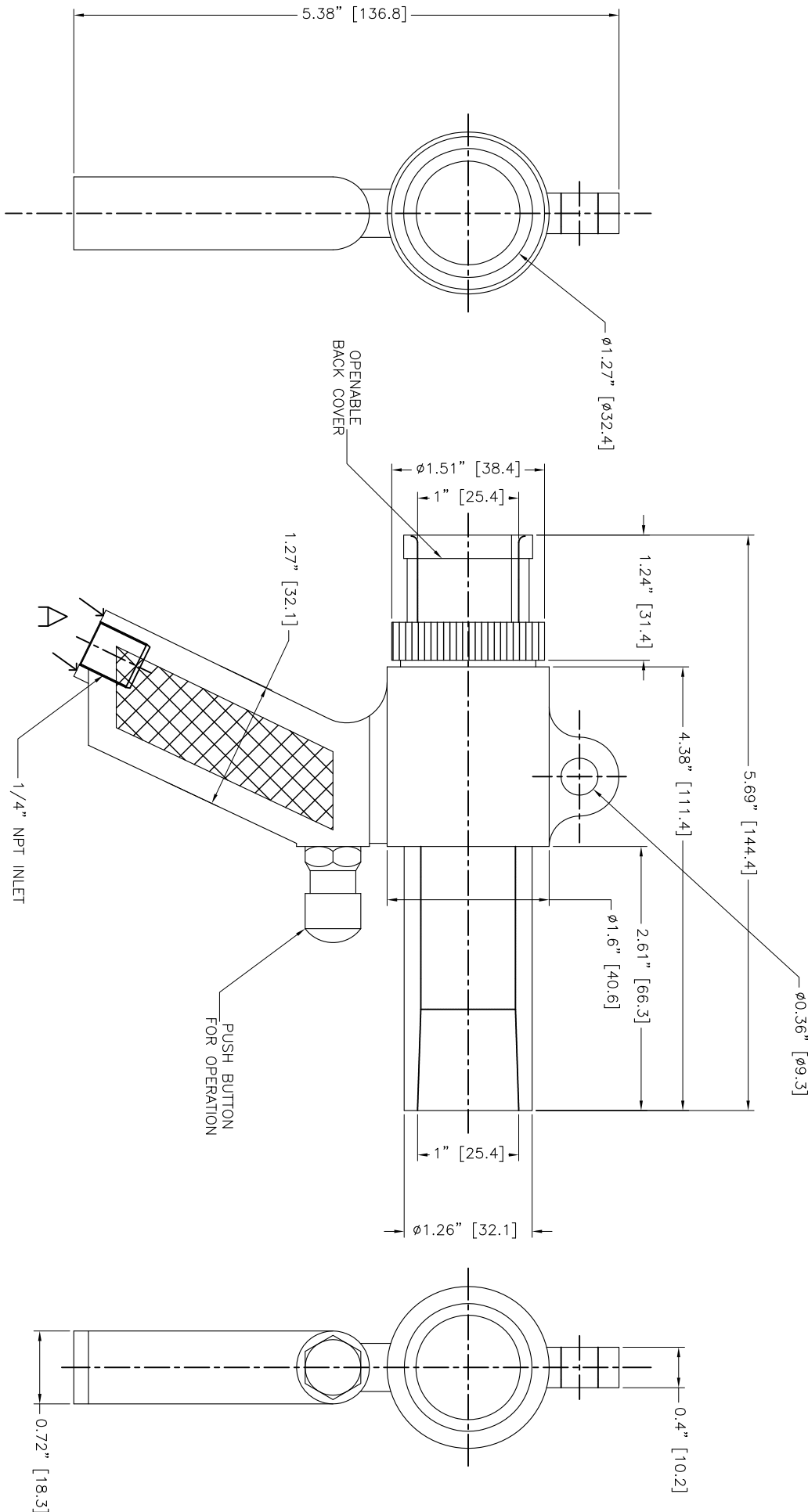
# NEXFLOW



THIRD ANGLE PROJECTION		REQUIREMENTS: UNLESS OTHERWISE SPECIFIED		CONTRACT NUMBER -		NEX FLOW AIR PRODUCTS CORP. 10520 YONCE STREET, UNIT 358-220, RICHMOND HILL, ON L4C 3C7 TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	
MATERIAL		GENERAL		CLIENT		TITLE	
CLOTH		1. DIMS ARE IN MM TOLERANCING IN		CONTRACTOR		X-STREAM HAND VAC	
		2. ACCORDANCE WITH ANSI Y14.5 (1982)		PRGM		PART NAME: -	
		3. MACHINE FINISH 125 MICRO INCH RMS		CHIRGAS S		COLLECTION BAG	
		4. INTERNAL RADI. 015		FEED		SIZE	
		5. BREAK SHARP CORNERS .005 TO 015		ASHISH		C	
		LIMITS		DATE		CASE CODE	
		1. LINEAR DIMS:		18/04/2015		DWS NO	
		.XXX = .005		DESPON/		-	
		.XX = .000		ASHISH		-	
		.X = .000		D/C		-	
		2. ANGLES = ± 1/2°		MANUFACTURING		RELEASE	
		3. RUNOUT .010 TIR		MATERIALS		REV	
		4. HOLES IN ACCORDANCE WITH AND 10387		ELECTRICAL		P	
FINISH				MECHANICAL		1	
NEXT ASSEMBLY		USED ON		SCALE		1:1	
PART NO		QTY PER PART NO		CAD NO		VG-CB	
				SHEET		1 OF 1	

A B C D

6 5 4 3 2 1

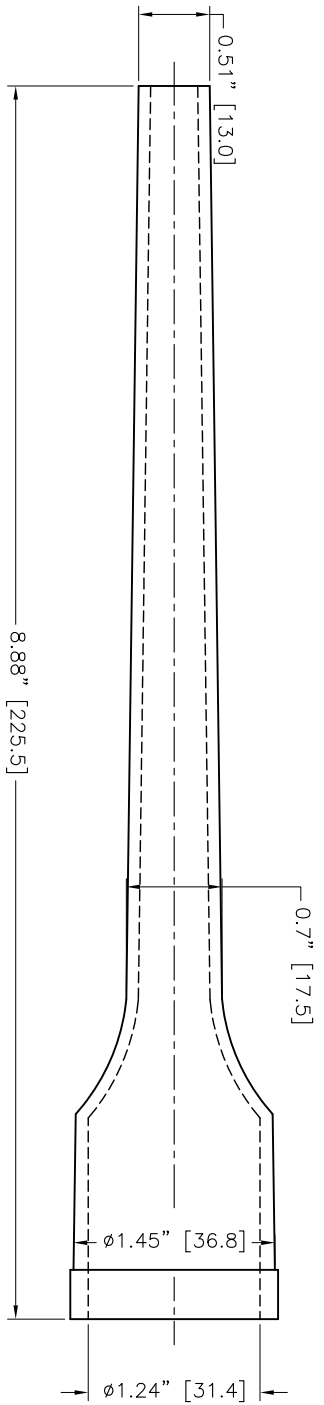


THIRD ANGLE PROJECTION		REQUIREMENTS - FINISHES		CONTRACT NUMBER -		NEX FLOW AIR PRODUCTS CORP.	
GENERAL		GENERAL		CLIENT		10820 YONKE STREET, UNIT 358-220, RICHMOND HILL, ON L4C 3C7	
MATERIAL		1. DIMS ARE IN INCHES (IN)		CONTRACTOR		TEL.: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	
DIE CAST ALUMINIUM		2. DIMENSIONS AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)		CHIRAG S		DATE	
		3. MACHINE FINISH 125 MICRO INCH RMS		DESHAI		18/04/2015	
		4. INTERNAL RADI: 015		ASHISH		CHECKED	
		5. BREAK SHARP CORNERS .005 TO .015		PROJECT		ASHISH	
		LIMITS		O.K.		DATE	
FINISH		1. LINEAR DIMS:		MANUFACTURING		O.K.	
		XXX = .005		MATERIALS			
		XX = .010		ELECTRICAL			
		X = .030		SCALE		1:1	
		2. ANGLES = ± 1/2°		C/D NO		VC-B	
		3. ROUNDS 010 TIR		SHEET		1 OF 1	
		4. HOLES IN ACCORDANCE WITH AND 10087		REV		P	
PART NO		NEXT ASSEMBLY		USED ON		REV	
				SST			
				PART NO			

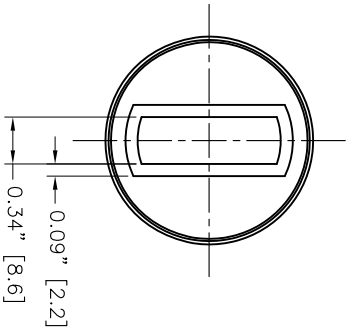
TITLE: X-STREAM HAND VAC BODY

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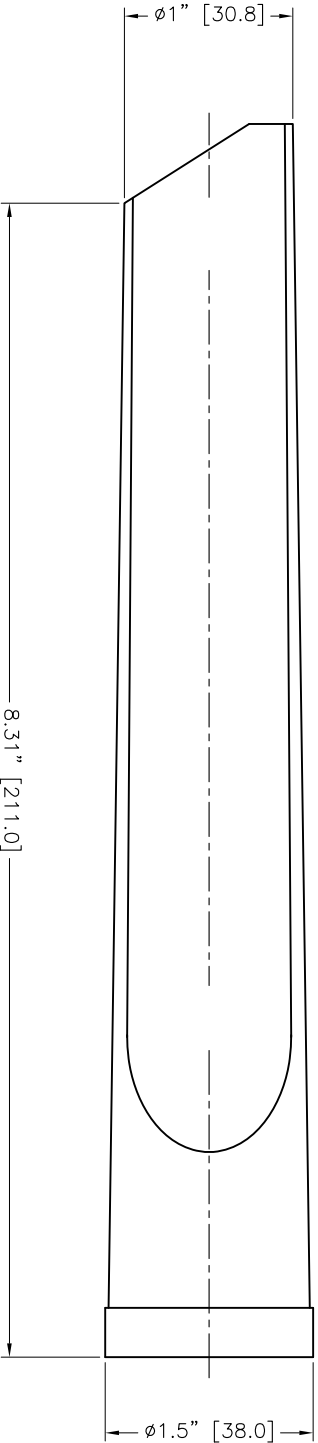
A B C D E



TOP VIEW

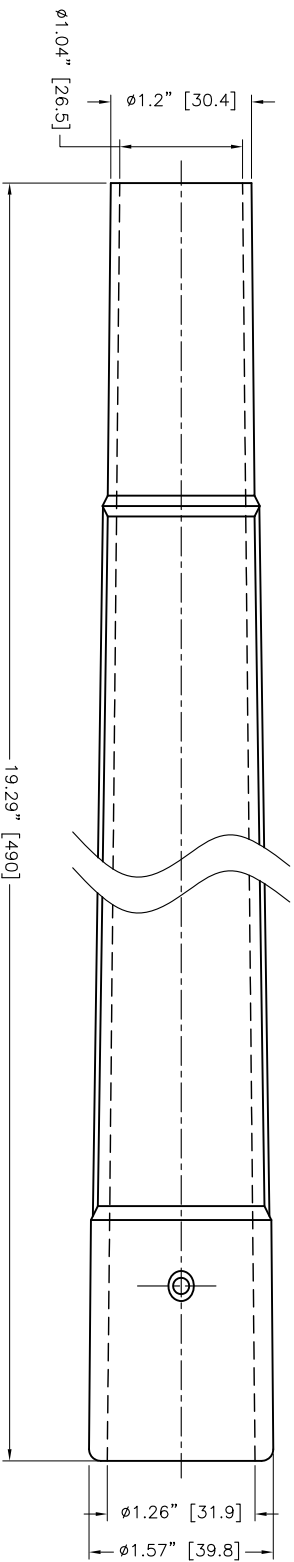


SIDE VIEW

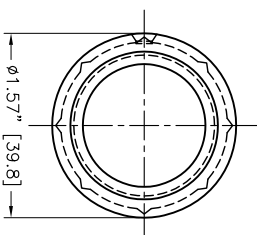


FRONT VIEW

THIRD ANGLE PROJECTION		REQUIREMENTS - FINISHES		CONTRACT NUMBER -		TITLE -	
PLASTIC		GENERAL		NEX FLOW AIR PRODUCTS CORP.		REVISED PART NUMBER AND ALL DIMENSIONS	
MATERIAL		1. DIMS ARE IN INCH		CONTRACTOR		X-STREAM HAND VAC	
FINISH		2. DIMENSIONS AND TOLERANCES IN MILLIMETERS		CLIENT		DATE	
PART NO.		3. MACHINE FINISH 125 MICRO RICH HAS		CHRYSLER		18/04/2015	
NEXT ASSEMBLY		4. INTERNAL RADIUS 0.15		PROJECT		DESIGN	
USED ON		5. BREAK SHARP CORNERS 200 TO 0.15		ASHISH		CHECKED	
NOT FOR ASST		UNITS		PROJECT		DATE	
PART NO.		1. LINEAR DIMS		PROJECT		DATE	
PART NO.		2. ANGLES = 3/4"		PROJECT		DATE	
PART NO.		3. RADIUS = 0.10		PROJECT		DATE	
PART NO.		4. HOLES IN ACCORDANCE WITH AND 10087		PROJECT		DATE	
PART NO.		5. UNLESS OTHERWISE SPECIFIED		PROJECT		DATE	
PART NO.		6. UNLESS OTHERWISE SPECIFIED		PROJECT		DATE	
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PART NO.		100. UNLESS OTHERWISE SPECIFIED		PROJECT		DATE	



FRONT VIEW

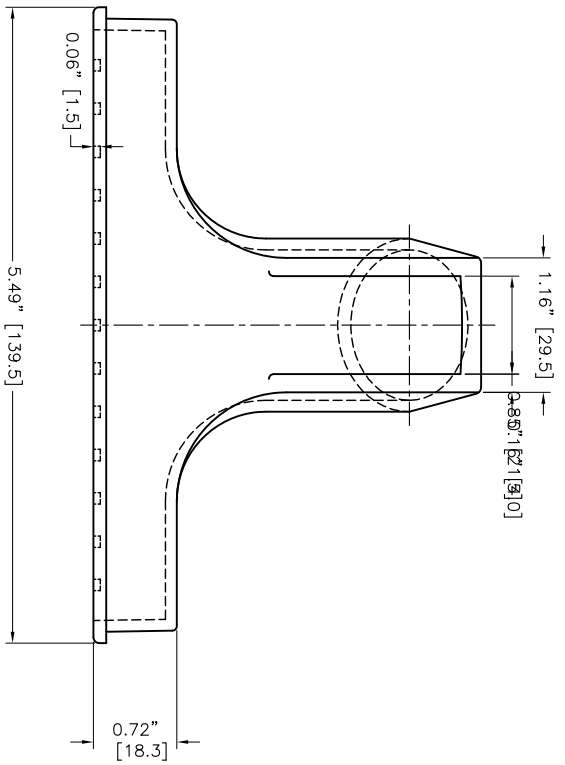


SIDE VIEW

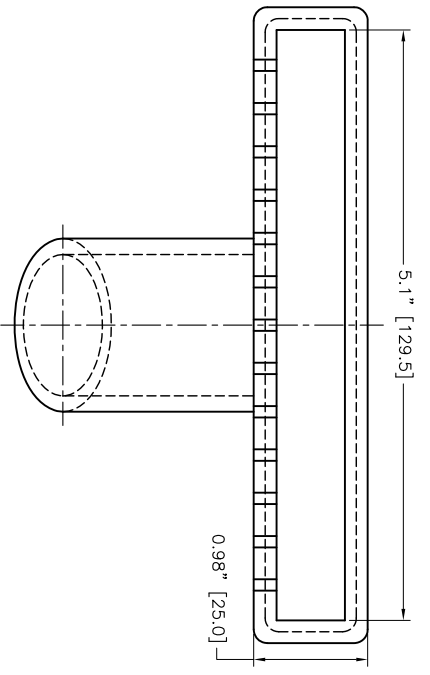
NOTE : 2 EXTENTION PIPES ARE PROVIDED PER SET.

REVISIONS		CONTRACT NUMBER		TITLE	
1	DATE ARE IN LINE	GENERAL	CLIENT	NEX FLOW AIR PRODUCTS CORP.	
2	ACCORDANCE WITH AND W/4.3 (REV)	CONTRACTOR	CHIRIACS	10520 YONGE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7	
3	MAJOR FINISH 125 MICRO RICH RIBS	DESIGN	CHIRIACS	TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	
4	INTERNAL FINISH 015	PERIOD	CHIRIACS		
5	BRICK SHAP LAMPS	DESIGN	CHIRIACS		
6	INTERNAL FINISH 015 TO 015	PERIOD	CHIRIACS		
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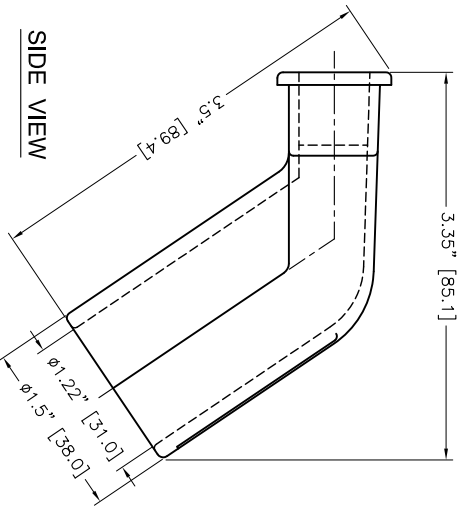
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TOP VIEW

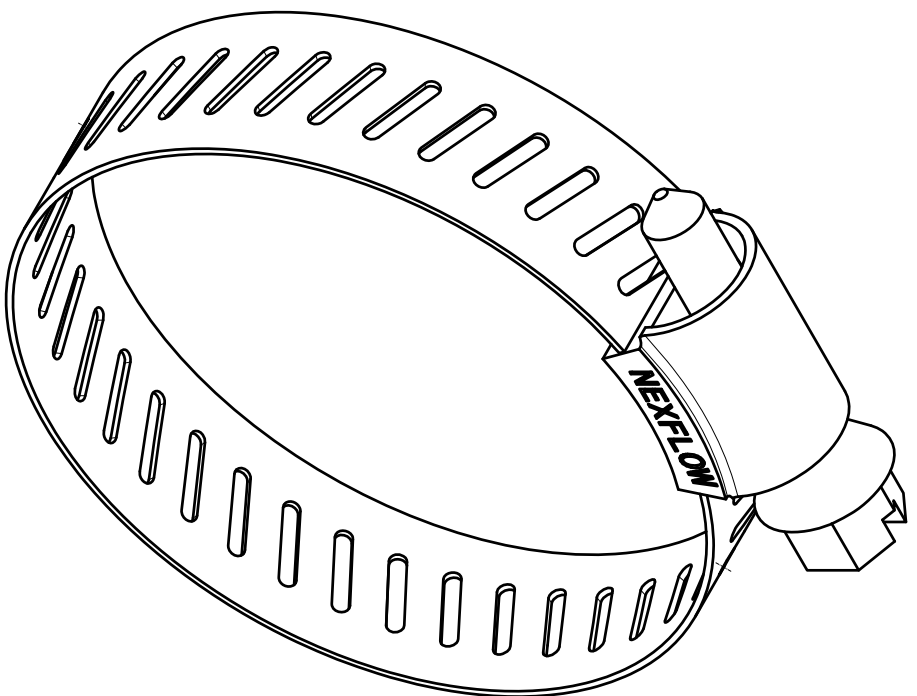


FRONT VIEW




SIDE VIEW

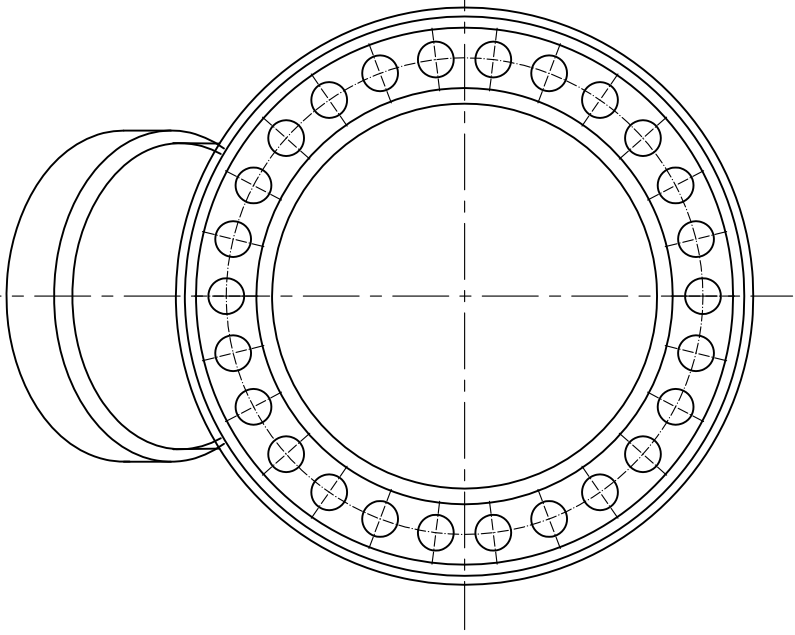
		<b>REQUIREMENTS-LIMITS</b> OTHERWISE SPECIFIED		<b>CONTRACT NUMBER</b> -		<b>TITLE</b> -	
<b>THIRD ANGLE PROJECTION</b>		<b>GENERAL</b>		<b>CLIENT</b> -		<b>NEX FLOW AIR PRODUCTS CORP.</b>	
<b>MATERIAL</b>		<b>1. DIMS ARE IN MM UNLESS NOTED OTHERWISE</b>		<b>CONTRACTOR</b> -		<b>10820 YONCE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7</b>	
<b>PLASTIC</b>		<b>2. PROPOSED AND DIMENSIONS IN MILLIMETERS</b>		<b>STATION</b> -		<b>TEL: (416) 410-1313 &amp; FAX: (416) 410-1806 WWW.NEX-FLOW.COM</b>	
<b>FINISH</b>		<b>3. MACHINE FINISH 125 MICRO INCH RMS</b>		<b>CHINA</b> -		<b>DATE</b> -	
<b>NEET ASSEMBLY USED ON 907 959 PART NO 2</b>		<b>4. INTERNAL RADIUS .015</b>		<b>ASHISH</b> -		<b>18/04/2015</b>	
<b>PART NO</b>		<b>5. BREAK SHARP CORNERS .005 TO .015</b>		<b>PROJECT</b> -		<b>CHECKED</b>	
<b>4</b>		<b>LIMITS</b>		<b>ASHISH</b>		<b>DATE</b>	
<b>3</b>		<b>1. LINEAR DIMS.</b>		<b>MANUFACTURING</b>		<b>PART NAME</b> -	
<b>2</b>		<b>2. ANGLES</b>		<b>MATERIALS</b>		<b>FLAT FLOOR CLEANING BRUSH</b>	
<b>1</b>		<b>3. HOLE DIA</b>		<b>FINISH</b>		<b>SIZE</b>	
<b>1</b>		<b>4. HOLES IN ACCORDANCE WITH AND 10387</b>		<b>STRESS</b>		<b>CODE CODE</b>	
<b>1</b>				<b>TECHNICAL</b>		<b>QAD NO</b>	
<b>1</b>						<b>VG=FB</b>	
<b>1</b>						<b>SHEET</b>	
<b>1</b>						<b>1</b>	



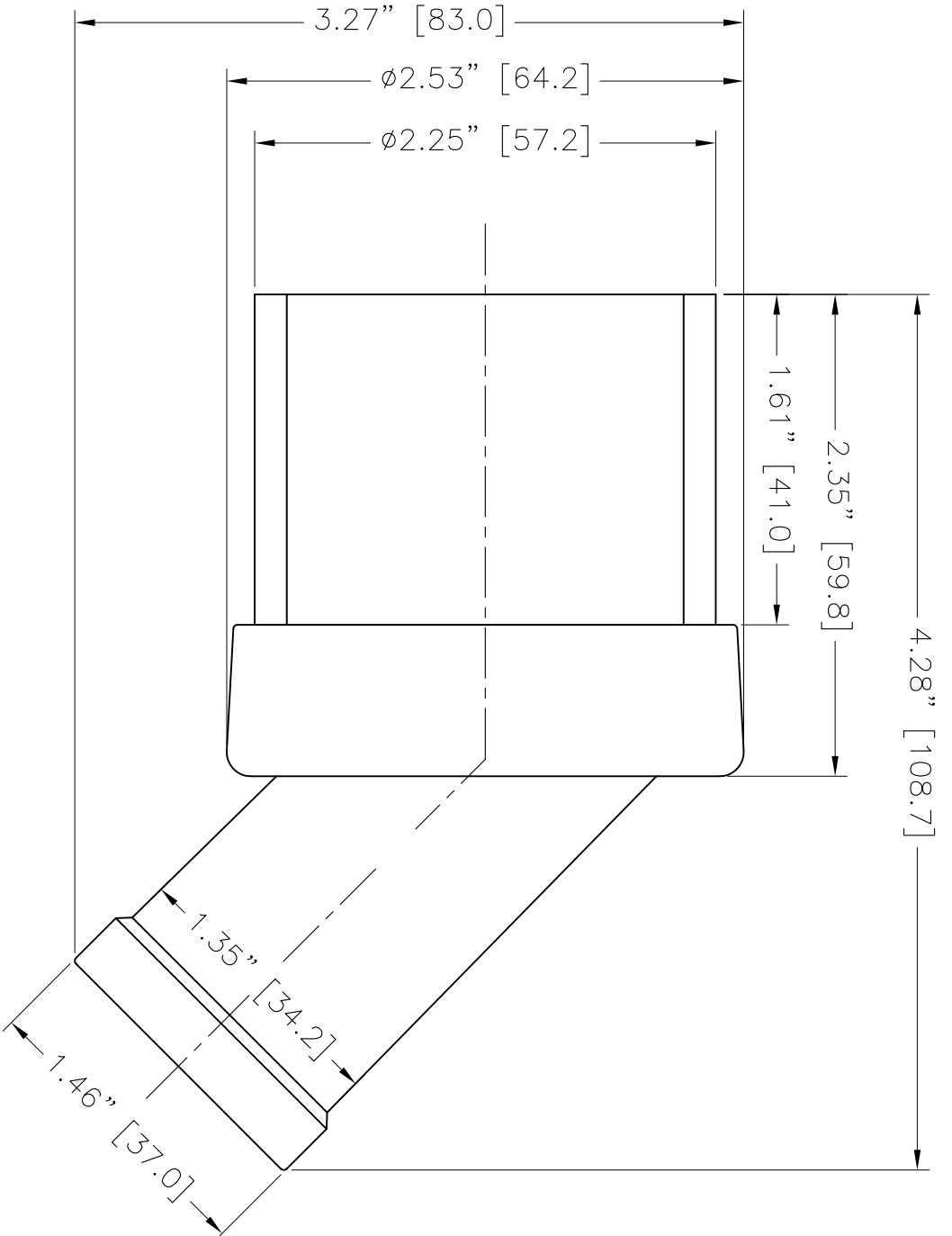
5 4 3 2 1 A B C D E

THIRD ANGLE PROJECTION 				REQUIREMENTS-LIMITS OTHERWISE SPECIFIED				CONTRACT NUMBER -				NEX FLOW AIR PRODUCTS CORP.	
MATERIAL SS-304				GENERAL				CLIENT				10520 YONCE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3G7	
FINISH				1. DIMS ARE IN MM UNLESS INDICATED OTHERWISE				CONTRACTOR				TEL: (416) 410-1313 & FAX: (416) 410-1808 WWW.AIR-FLOW.COM	
NEXT ASSEMBLY				2. DIMENSIONS AND TOLERANCES IN MILLIMETERS AND DECIMALS				DATE				TITLE	
USED ON				3. MACHINE FINISH 125 MICRO INCH RMS				18/04/2015				X-STREAM HAND VAC	
107 958 PART NO				4. INTERNAL RADIUS .015				DESIGNED				PART NAME -	
107 959 PART NO				5. BREAK SHARP CORNERS .005 TO .010				DRAWN				LOCK RING	
107 957 PART NO				LIMITS				PROJECT				SCALE 1:1	
107 956 PART NO				1. LINEAR DIMS.				MANUFACTURING				SHEET 1	
				X ± .005				MATERIALS				REV P	
				X ± .050				TECHNICAL				REV -	
				2. ANGLES ± 1°								SHEET 1 OF 1	
				3. HOLE ± .010									
				4. HOLES IN ACCORDANCE WITH AND 10927									

A B C D E



FRONT VIEW



SIDE VIEW

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THIRD ANGLE PROJECTION		REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		CONTRACT NUMBER -		NEX FLOW AIR PRODUCTS CORP. 10620 YONCE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7 TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	
MATERIAL PLASTIC		GENERAL		CLIENT		TITLE	
FINISH		1. DIMS ARE IN MM TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)		CONTRACTOR		X-STREAM HAND VAC	
PART NO		2. ANGLES = ± 1/2°		DATE		PART NAME: ROUND FLOOR CLEANING BRUSH	
NEXT ASSEMBLY		3. MACHINE FINISH 125 MICRO INCH RMS		18/04/2015		SCALE 1:1	
USED ON		4. INTERNAL RADI 015		DESIGNER		CAGE CODE	
QTY PER PART NO		5. BREAK SHARP CORNERS .005 TO .015		PROJECT		DWG NO	
		LIMITS		ASHISH		-	
		1. LINEAR DIMS: .XXX = .005 .XX = .010 .X = .020		MANUFACTURING		REV	
		2. ANGLES = ± 1/2°		MATERIALS		P	
		3. ROUNDT .010 TIR		ELECTRICAL		-	
		4. HOLES IN ACCORDANCE WITH AND 10387		MECHANISM		1 of 1	