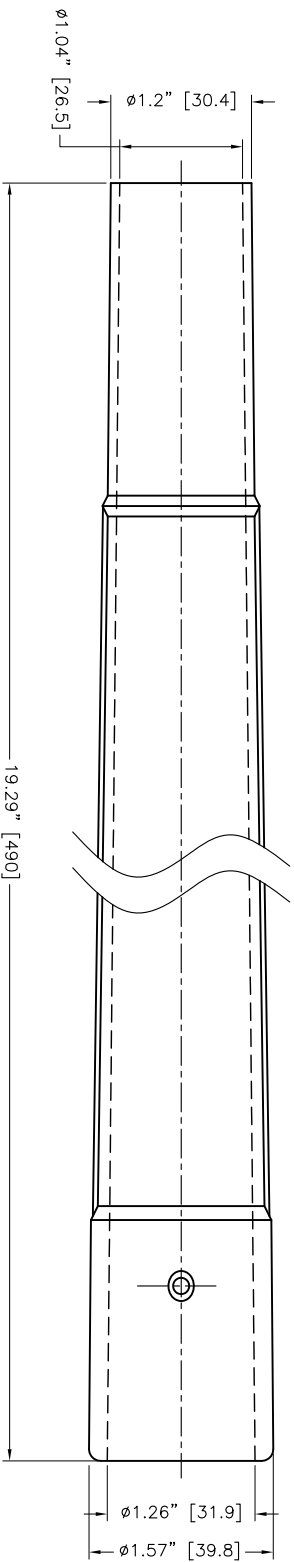


THIRD ANGLE PROJECTION		REQUIREMENTS - FINISHES		CONTRACT NUMBER -		NEX FLOW AIR PRODUCTS CORP.	
GENERAL		GENERAL		CLIENT		10520 YONKE STREET, UNIT 358-220, RICHMOND HILL, ON L4C 3C7	
MATERIAL		1. DIMS ARE IN INCHES (IN)		CONTRACTOR		TEL.: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	
DIE CAST ALUMINIUM		2. DIMENSIONS AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)		CHIRAG S		DATE	
FINISH		3. MACHINE FINISH 125 MICRO INCH RMS		DESHA		18/04/2015	
		4. INTERNAL RADI: 015		ASHISH		CHECKED	
		5. BREAK SHARP CORNERS .005 TO .015		PROJECT		ASHISH	
		LIMITS		DATE		O.K.	
		1. LINEAR DIMS:		MANUFACTURING			
		XXX = .005		MATERIALS			
		XX = .010		ELECTRICAL			
		X = .030		SCALE			
		2. ANGLES = ± 1/2°		1:1			
		3. RADIUS 010 TIR		CND NO			
		4. HOLES IN ACCORDANCE WITH AND 10087		VE-B			
				SHEET		1 OF 1	

TITLE: X-STREAM HAND VAC BODY

8 7 6 5 4 3 2 1

A B C D E



FRONT VIEW

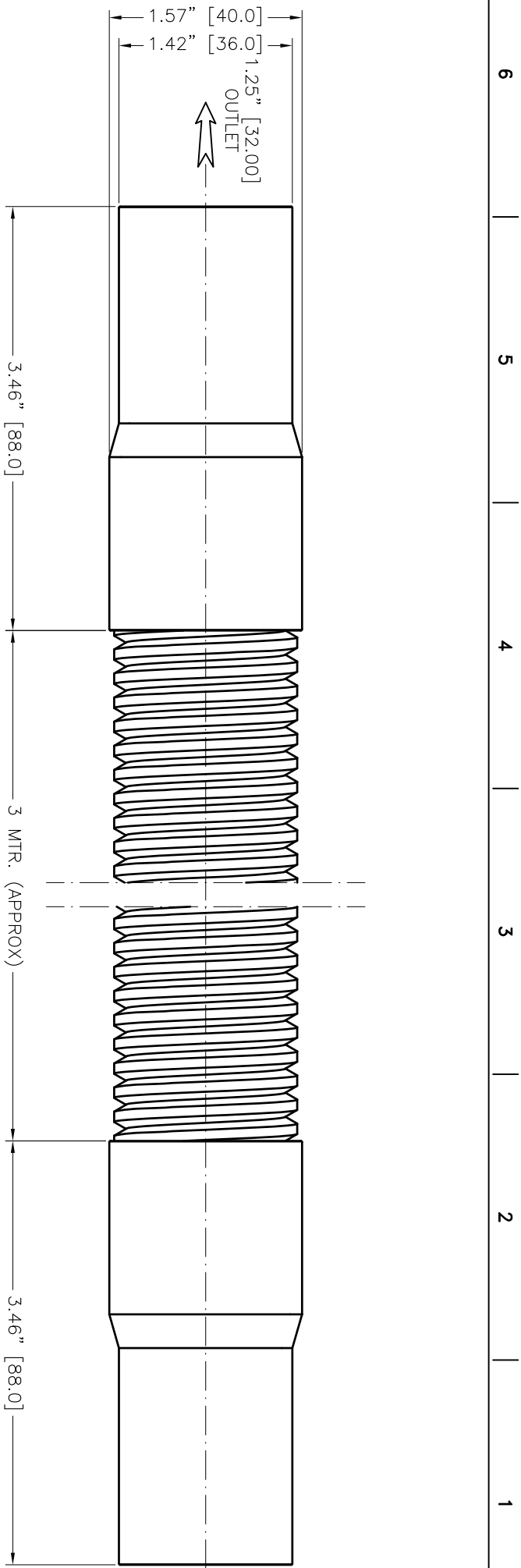
SIDE VIEW

NOTE : 2 EXTENSION PIPES ARE PROVIDED PER SET.

REVISIONS		CONTRACT NUMBER		TITLE	
NO.	DESCRIPTION	NO.	DESCRIPTION	NO.	DESCRIPTION
1	DATE ARE IN LINE	1	GENERAL	1	NEX FLOW AIR PRODUCTS CORP.
2	ACCORDANCE WITH 125 (125)	2	CONTRACTOR	2	10520 YONGE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7
3	ADDITIONAL FINISH 125 (125)	3	CLIENT	3	TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM
4	INTERNAL FINISH 015 TO 015	4	CONTRACTOR	4	
5	BRICK SHAP LAMIN	5	CLIENT	5	
6	BRICK SHAP LAMIN	6	CONTRACTOR	6	
7	BRICK SHAP LAMIN	7	CLIENT	7	
8	BRICK SHAP LAMIN	8	CONTRACTOR	8	
9	BRICK SHAP LAMIN	9	CLIENT	9	
10	BRICK SHAP LAMIN	10	CONTRACTOR	10	
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12	BRICK SHAP LAMIN	12	CONTRACTOR	12	
13	BRICK SHAP LAMIN	13	CLIENT	13	
14	BRICK SHAP LAMIN	14	CONTRACTOR	14	
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99	BRICK SHAP LAMIN	99	CLIENT	99	
100	BRICK SHAP LAMIN	100	CONTRACTOR	100	

REVISIONS	CONTRACT NUMBER	TITLE	DATE	BY	CHECKED	APPROVED
1	10520 YONGE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7	NEX FLOW AIR PRODUCTS CORP.	19/04/2015	CHIRAKS	CHIRAKS	CHIRAKS
2	TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	10520 YONGE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7	19/04/2015	CHIRAKS	CHIRAKS	CHIRAKS
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REVISIONS	CONTRACT NUMBER	TITLE	DATE	BY	CHECKED	APPROVED
1	10520 YONGE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7	NEX FLOW AIR PRODUCTS CORP.	19/04/2015	CHIRAKS	CHIRAKS	CHIRAKS
2	TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	10520 YONGE STREET, UNIT 359-220, RICHMOND HILL, ON L4C 3C7	19/04/2015	CHIRAKS	CHIRAKS	CHIRAKS
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THIRD ANGLE PROJECTION		REQUIREMENTS—UNLESS OTHERWISE SPECIFIED	
MATERIAL PLASTIC		GENERAL	
FINISH		LIMITS	
1. LINEAR DIMS. XX' = .005 XX" = .010 X = .030	2. ANGLES = 3 1/2°	3. RUNOUT .010 TIR	4. HOLES IN ACCORDANCE WITH AND 10387
1. DIMS ARE IN MM AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5 (1982)	2. MACHINE FINISH 125 MICRO INCH RMS	3. INTERNAL RADI .015	4. BREAK SHARP CORNERS .005 TO .015
CONTRACT NUMBER	CLIENT	DATE	TITLE
CONTRACTOR	DESIGN	18/04/2015	X-STREAM HAND VAC
DRM	ASHISH	CHECKED	FLEXIBLE PLASTIC PIPE
PROJECT	ASHISH	QA	WITH WELDED CUFFS
STRESS	MANUFACTURING	MANUFACTURING	PART NAME
THERMAL	MATERIALS	MATERIALS	—
MECHANISM	ELECTRICAL	ELECTRICAL	—
SCALE	CAD NO	VG-FP	SHEET
1:1			1 OF 1

6 5 4 3 2 1

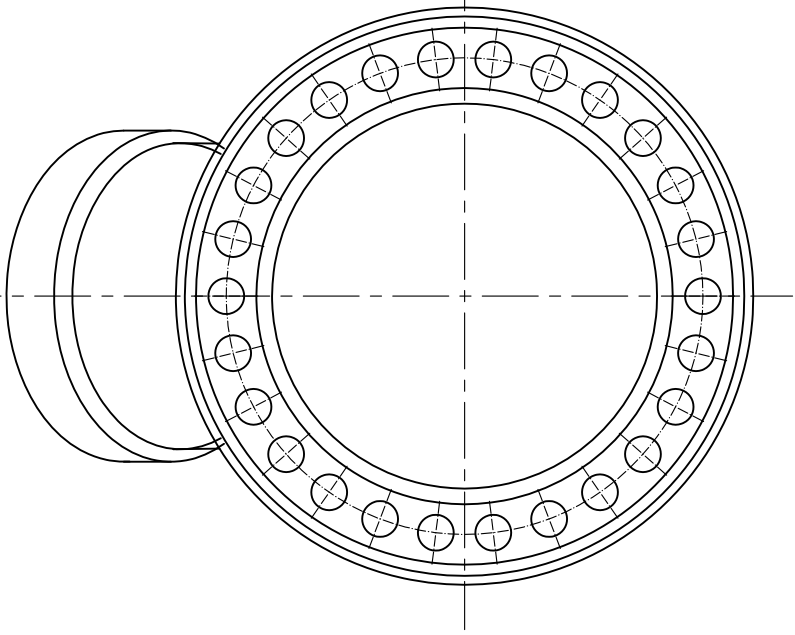
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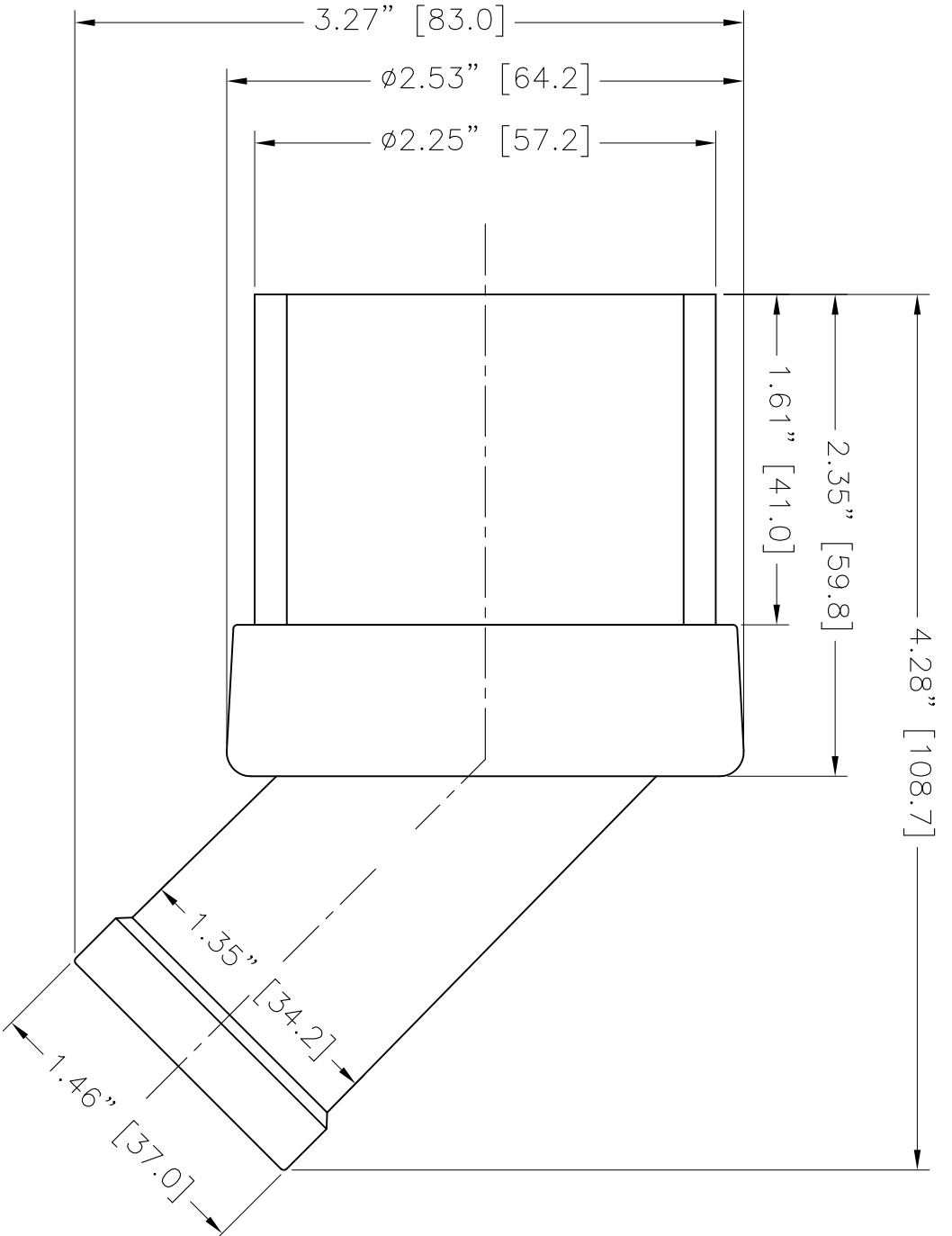
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10520 YONGE STREET, UNIT 35B-220 RICHMOND HILL, ON L4C 3C7
 TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM



FRONT VIEW



SIDE VIEW

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THIRD ANGLE PROJECTION	
MATERIAL	PLASTIC

REQUIREMENTS - UNLESS OTHERWISE SPECIFIED	GENERAL	CLIENT	CONTRACT NUMBER	-
1. DIMS ARE IN MM	TOLERANCING IN	CONTRACTOR	DATE	18/04/2015
2. ACCORDANCE WITH ANSI Y14.5 (1982)	3. MACHINE FINISH 125 MICRO INCH RMS	CHIRAG S	DESIGN	ASHISH
3. MACHINE FINISH 125 MICRO INCH RMS	4. INTERNAL RADI 0.15	PROJECT	MANUFACTURING	MANUFACTURING
4. INTERNAL RADI 0.15	5. BREAK SHARP CORNERS .005 TO 0.15	ASHISH	MATERIALS	MATERIALS
5. BREAK SHARP CORNERS .005 TO 0.15	LIMITS	ASHISH	ELECTRICAL	ELECTRICAL

FINISH	-
NEXT ASSEMBLY	-
USED ON	-
QTY PER PART NO	-
PART NO	-

1. LINEAR DIMS. .XXX = .005 .XX = .010 .X = .020	2. ANGLES = ± 1/2°	3. ROUNDT .010 TIR	4. HOLES IN ACCORDANCE WITH AND 10387
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NEX FLOW AIR PRODUCTS CORP. 10620 YONGE STREET, UNIT 358-220, RICHMOND HILL, ON L4C 3C7 TEL: (416) 410-1313 & FAX: (416) 410-1806 WWW.NEX-FLOW.COM	
TITLE	X-STREAM HAND VAC
PART NAME	ROUND FLOOR CLEANING BRUSH
SIZE	CAGE CODE
C	-
SCALE	1:1
CAD NO	VG-RB
SHEET	1 of 1
RELEASE	REV
P	-