



MATERIAL
ALUMINUM
OR
STAINLESS STEEL

FINISH

REQUIREMENTS-UNLESS OTHERWISE SPECIFIED	GENERAL	CLIENT	CONTRACT NUMBER	DATE
1. DIMS ARE IN INCHES (MM)				08/04/2015
2. DIMS UNLESS OTHERWISE SPECIFIED ARE TO BE HOUNDED IN ACCORDANCE WITH ANSI Y14.5 (1982)				
3. MACHINE FINISH 125 MICRO INCH RMS				
4. INTERNAL RADIUS .015				
5. BREAK SHARP CORNERS .005 TO .015				

LIMITS	STRESS	MANUFACTURING	SIZE	CAGE CODE	DWG NO	RELEASE	REV
1. LINEAR DIMS: XXX = .005 XX = .010 X = .030					40003/40003S		
2. ANGLES = $\pm 1/2^\circ$							
3. ROUNDOFF .010 TR							
4. HOLES IN ACCORDANCE WITH ANSI 10.987							

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